

1194000	CORKER HAND -GRILLIAT-JAEGER - CHAMPAGNE
1195000	CORKER GRILLIAT-JAEGER HAND - CHAMPAGNE
1196000	S/AUTO CORKER BERTOLASO FAIR
1198000	WIRER F.COLLIGNON HAND NO.297 - CHAMPAGNE
1199000	WIRER GRILLIAT-JAEGER HAND - CHAMPAGNE
1255001	BERTOLASO-CROWN SEALER ALFA108 CHAMP
1855000	1 NERI CORK ORIENTER & HOPPER LINE 7
2174001	JOTA 108R 8HD CORKEROBS
58306000	AROL GEMINI SH CHAMP CORKER
58224000	S/H NECK FREEZER L7
15661069	CAMES WDT1 EXTERNALBOTTLE WASHER & DRYERL7
15560090	SS TROLLEY - 2 SHELF1M X .5M ON CASTORS - LINE7
15560091	SS BENCH - PVC TOP2.4M X .8M - LINE 7
15560092	SS WORK BENCHLINE 7
15560093	SS WORK BENCH1.5 X .9 X 1 LINE 7
59308000	GRILLIANT DGDR14 DOSER L7
59309000	GRILLIANT MTR4 MIXER L7
1239000	OTTOSICK DRATOMAT 6-6 LINE 7 - LINE 1
1464000	5 LOCKERSCHAMP CELLAR
1465000	1 CUPBOARDCHAMP CELLAR
16248073	RITTAL PC ENCLOSURE2984
2162001	CHAMPAGNE NECK FREEZER X LEASE GOOD
15260005	TIRAGE COOLROOM
15260007	ELECTRICAL TIRAGE COOLROOM
15260008	EVAPORATORS X4COOLROOM



Celebrating the end of an era

It was both a happy and sad occasion this month when the final sparkling wine bottle went down the line at our Reynella site in Australia. Happy because the sparkling production team were excited to move on to the next phase of their lives, and sad because after 30 years of Sparkling production on site, it really was the end of an era.

There were eight on Line 7 when the announcement regarding the Reynella production and warehouse closure was made. Of those eight, six are about to begin (or already have started) new jobs, one is furthering their study and the other is pending retirement.

As a tribute to the sparkling team who stayed on post the Reynella production closure, and to those that came before them, we are pleased to be able to bring you a snap shot of this significant occasion.



Above (L-R): The sparkling bottles, which have been fermenting on lees for seven years, are firstly dipped in 60% alcohol brine solution called Champagel at -30°C which freezes the neck ready for disgorging; the necks are then dipped in water to remove the Champagel and disgorged (the bottle tops are removed); close-up of the disgorging.



Above (L-R): Once disgorged, the bottles will have lost some of the original liquid and so they are put on the line to go through to the dosser; here the bottles are topped up with a special liqueur; the very last dozen bottles go through the dosser on line 7.

Continued on next page ...



Celebrating the end of an era ... continued



Above (L-R): *Cellarhand*, Peter Cave puts the final touches to the liqueur batch; because the amount of wine lost on disgorgement isn't always the same, after the bottles are topped up with liqueur they go through a 'fill height adjustment' in case they need a final last top up - here, *Dosser Operator* Bill Atkins checks levels and fills when needed; once filled correctly, the bottles are corked; and the wire is added.



Above (L-R): *Value Stream Manager*, Darren Ferguson checks on the wirer; *Agency production worker*, John Bravery takes the last two dozen finished bottles off the line; the very last bin of Arras to be made at our Reynella site leaves for the warehouse to be labelled and sent to our customers!



Team effort!

The wonderful Line 7 crew got together with the QA Lab ladies and a couple of the remaining winery guys **(L-R)** Simon Heher, Michael Lasscock, Bill Atkins (holding the very last bottle off the line!), Scott Yates (behind), *Lab Technicians* Jess Smith and Amanda Agius, *Cellar hand* Peter Cave, *QA Manager* Jenny Amor, *Value Stream Manager* Darren Ferguson and (kneeling) *Cellar Operations Manager* Darren Lockett.

Plant name	Stock Name
L7 Bottle Washer	BRG6203-2RSR
L7 Bottle Washer	FILTAFC1465
L7 Bottle Washer	BET22x8x900
L7 Bottle Washer	CON-98-59901
L7 Bottle Washer	XXBRGUC206
L7 Bottle Washer	BRHF206
L7 Bottle Washer	MOTBN63B4
L7 Printer (11)	ELE350872
L7 Printer (11)	ELE579275
L7 Printer (11)	ELESN5W1WCOL10600
L7 Printer (11)	FILTLMF50
L7 Printer (11)	FILTZHEPA-95
L7 Printer (11)	FILTZACV-C260
L7 Conveyors	CON-SPACER
L7 Conveyors	CHACONRHD325XL
L7 Conveyors	SETC12522
L7 Conveyors	BRG6009-2RSR
L7 Conveyors	CON-753-80-02
L7 Conveyors	CON-753-72-52
L7 Neck Freezer - Lg	BEVA75
L7 Doser Liqueur	GRIPISTON SPRING
L7 Doser Liqueur	ELE3RG4013-3AG33
L7 Doser Liqueur	AIR0830100366
L7 Doser Liqueur	GRI918518
L7 Doser Liqueur	ELEWL12-2B560
L7 Doser Liqueur	ELEVLT2822
L7 Doser Liqueur	ELEZCKS1H29
L7 Doser Liqueur	ELEZCKD06
L7 Doser Liqueur	ELEXS1-M12KP340D
L7 Doser Liqueur	GRI914343
L7 Doser Liqueur	GRI871112
L7 Doser Liqueur	GRI918505
L7 Doser Liqueur	GRI433172
L7 Doser Liqueur	GRI432158
L7 Doser Liqueur	GRI432157
L7 Doser Liqueur	GRI701013
L7 Doser Liqueur	AIRAK2000-02
L7 Doser Liqueur	GRI407543
L7 Doser Liqueur	GRI871104TRUBOR
L7 Doser Liqueur	GRI918515
L7 Doser Liqueur	GRI918454
L7 Doser Liqueur	GRI501093
L7 Doser Liqueur	GRI50108804
L7 Doser Liqueur	GRI501088
L7 Doser Liqueur	ELEZCKD06
L7 Doser Liqueur	RINGO1"x3/32"LUDO
L7 Doser Liqueur	AIRSY7000-26-2A
L7 Doser Liqueur	AIRSS5Y7-42-04-02

L7 Doser Liqueur	AIRSY7140-BDZ
L7 Doser Liqueur	AIRSY7340-BDZ
L7 Doser Liqueur	AIRAS2000-02
L7 Doser Liqueur	GRIR12
L7 Doser Liqueur	GRI433131
L7 Doser Liqueur	GRI918529
L7 Mixer	EU-PAL-SOV25SOS00
L7 Mixer	ELE1887022
L7 Mixer	ELE1824210243
L7 Mixer	AIRCDM2KB25-80S
L7 Mixer	ELEXU8M18MA230
L7 Mixer	ELEAZ7311
L7 Corker	BCC-AP10B75052301
L7 Corker	BCC-AP10B75052101
L7 Corker	MOTM34001503SGAB
L7 Corker	AROL-ECIV00271555
L7 Corker	AROL-P35B75974300
L7 Corker	AROL-P35B75973500
L7 Corker	AROL-P44A02006100
L7 Corker	BE-ML9
XL7 Wirer	AIRMGZ63-150
XL7 Wirer	SEKIT-MGZ63-PS
XL7 Wirer	AIRRS-3-1/8
XL7 Wirer	RGVI83-69-030-012
XL7 Wirer	SEKITKM636
XL7 Wirer	AIR6TSA5-2
XL7 Wirer	BRG4304ATN9
L7 Wirer	OSSPR407109
L7 Wirer	ELEXCM-A1102
L7 Wirer	OSBOLT408482
L7 Wirer	OSSEAL437002
L7 Wirer	AIRCQ2B20-5S
L7 Wirer	OSRAM301955
L7 Wirer	BRGNATR25PP
L7 Wirer	BRG51124
L7 Wirer	OSHEAD511763
L7 Wirer	OSLINK507129
L7 Wirer	OSBUSH402079
L7 Wirer	OSLINK504667
L7 Wirer	OSROLLER507317
L7 Wirer	OSSEAT302097
L7 Wirer	OSBOLT408410
L7 Wirer	OSPLATE504433
L7 Wirer	OSHOOK440006
L7 Wirer	ROLLERINT6x10x12
L7 Wirer	BRGRNA-22/6
L7 Wirer	OSW12H6
L7 Wirer	AIRY30T
L7 Wirer	AIRAL3000-03-3
L7 Wirer	AIRAW3000-03D

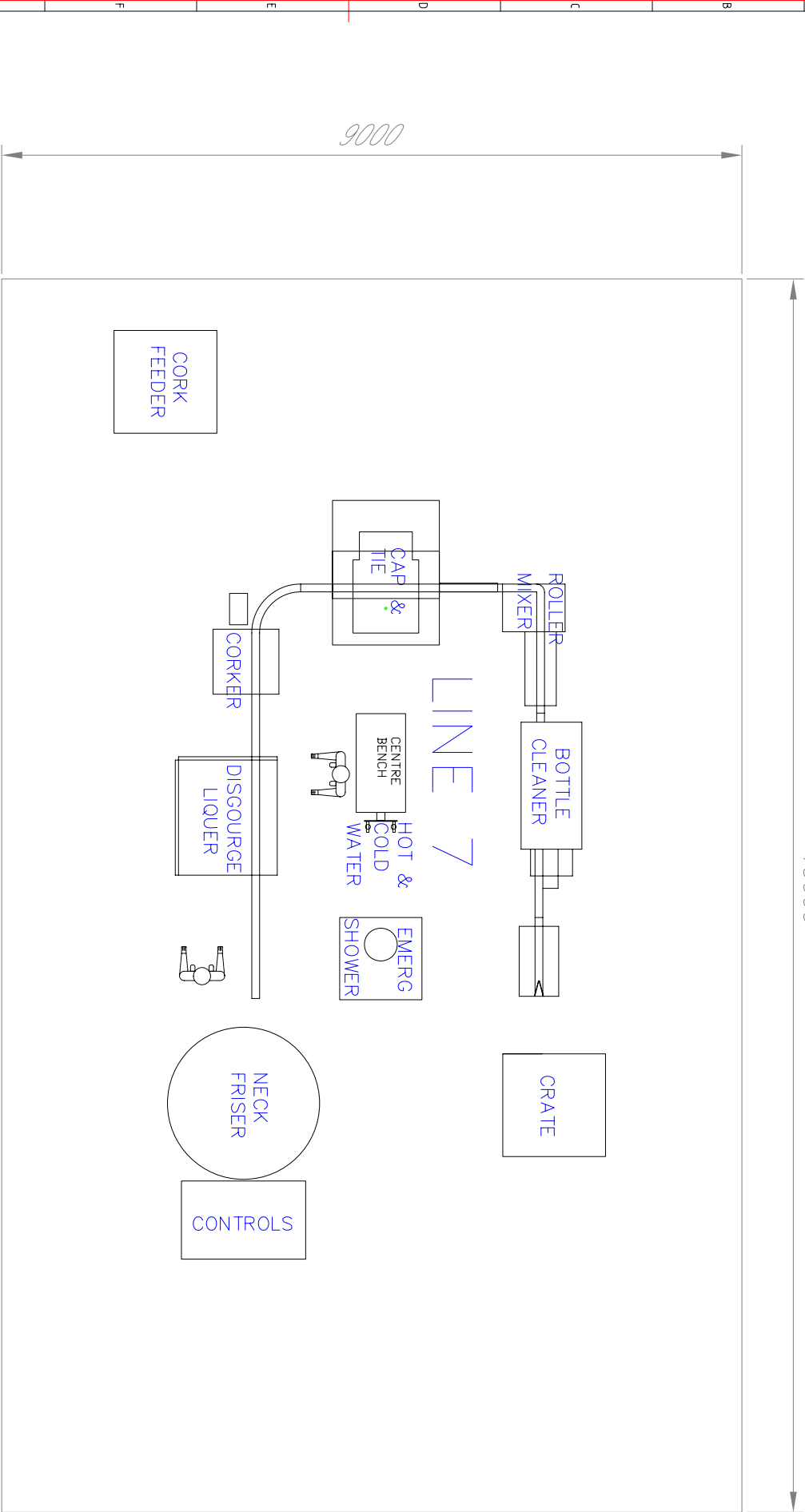
L7 Wirer	SEKIT217383
L7 Wirer	AIRMFH-3-M5
L7 Wirer	BRG6004-2RSR
L7 Wirer	BRG698ZZ
L7 Wirer	OS301897TOOL
L7 Wirer	BRGKH1228PP
L7 Wirer	OSBOTPLAT507134ASAP
L7 Wirer	BRGSTO25
L7 Wirer	OSSPR407070
L7 Wirer	OSSUPPORT905214
L7 Wirer	OSSLIDINGBAR302099
L7 Wirer	OSSHAFT409346
L7 Wirer	OSNEEDLE833303
L7 Wirer	OSLIFTER302275
L7 Wirer	OSHEXNUT820017
L7 Wirer	OSDISK830017

Stock Description

Bearing Ball 6203-2RSR
Filter Element AFC 1465
Belt Variable speed 22x8x900
Articulated foot M16x100mm (Marbett).
Bearing Ball UC206 56206
Bearing Housing F206J
Motor Bonfig BN63-B4 .18Kw 4 pole .25hp
Circular indicator fitting.
Midget Filament globe. 14V 80MA
Encoder SN 5W1WCOL10600-001399 VDC 10-30
Filter prefilter LFMF50
Filter ZHEPA-95
Filter Active carbon ZACV-C260
Conveyor spacer - 20mm dia x 100mm long.
Chain conveyor (MCC) RHD325XL
Oil seal 52ODx35IDx7mm
Bearing
Chain Sprocket Hub 30 mm dia (Suit sprocket 753-73-52)
Sprocket ring 25T S/F/M
Belt V A75
Extension spring as per attached drawing.
Inductive proximity sensor (3-PIN) - Siemens
Reed switch Bosch
Nozzle seal
Photo-electric reflex sensor
Frequency inverter VLT2822 - Danfoss
Limit Switch body ZCKS1H29- Telemecanique
Micro switch cat whisker ZCKD06 - Telemecanique
Inductive proximity switch - Telemecanique
Cylinder - Group 321 Pos.400
Pyrex glass cylinder # 871112
Rubber seal # 918505
Roller for nozzle assembly # 433172
Upper support block # 432158
Discharging tube # 432157
Tube for dosage measure (Stainless)
Check valve AK2000-02
Conical compression spring 2mm S/S
Dosing Caraffe 871104
Drop check flat seal
Drop check seal
Seal thrust
Tube for draining nozzle
Draining nozzle
Micro switch cat whisker ZCKD06
O-Ring 1"OD x 1 3/16" OD x 3/32"
Plate blanking SY7000-26-2A
Manifold 4 station

Solenoid valve 5/2 SY7140-BDZ 24V AC
Valve 5/3 closed centre 24V AC
Speed Controller AS2000-02
Piston seal R12
Disgorging Knife 433131
Grilliat Bottle Seal (Liqueur) 918529
Solenoid Valve 5 Way 1 Pilotage 1/8"
Ceramic Fuse type: aM 10 x 38 (2amp)
Coil 24VDC (suits ELE0820023002 & ELE0820023502)
Cylinder CDM2KB25-80S
Diffuse sensor - Telemecanique
Limit switch (Push-roller) AZ7311 - National
Mobile jaw (2-per-set)
Fixed jaw (2-per-set)
Brake Motor 1.5KW, 50HZ, 1400RPM.
Variable speed belt for main drive.
Centering device. Arol #P35B75974300
Movable jaw block.
Corks blocking lever (L7 Corker)
Spring Corker jaw Bertolaso
Non-rotating, double-piston cylinder SMC
Air cylinder Kit MGZ63-PS (suits MGZ63-150)
Solenoid valve Air RS-3-1/8
Spring Piston return
Cylinder kit KM636 (suit #AIR6TSA5-2)
Solenoid valve Single air piloted 6TSA5/2
Bearing Double Row 4304ATN9 SKF
Spring for wire-placing mechanism. 407109
Limit switch XCM-A1102 Telemecanique
Eccentric bolt # 408482
Felt seal for Push-rod guide housing.
Compact cylinder - 20mm x 5mm stroke.
Bottle lifting ram # 301955
Bearing Roller NATR25PP (MCYRR-25-S)
Bearing Thrust 51124
Wiring Head (suit 4-post ICAS type cap).
Chain Link
Bush
Blind Link
Feed Roller
Wirehood seat L-R
Bolt
Pressure Plate
Wiring Hook
Roller internal 6x10x12
Bearing RNA-22/6
Shaft 12mm OD x 107mm Long with 6mm hole tapped
Fitting T Type spacer Y30T
Lubricator 3/8" port with drain cock.
Regulator Filter AW3000-03

Air cylinder Kit 217383 (Festo)
Solenoid valve MFH-3-M5
Bearing Ball 6004
Bearing NTN698ZZ
Bush
Bearing Linear KH1228PP
Bottle Platform 115mm dia 507134
Bearing track roller
Spring tension 407070
Support Roller 905214
Sliding T-Bar L-R (Clockwise Rotation) 302099
Shaft (Splined) 409346
Otto Sick Dratomat Phone needle 30x1.5mm
Lifter (+ Splined bush) 302275
Hexagonal Nut
Disk 830017



REVISED		PROJECT		DATE	
REVENUE	ML-28 4000010	LINE 7	22/06/2012	NTS	A

