

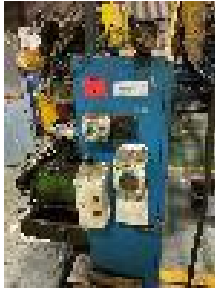
LOT	QTY	DESCRIPTION	NOTE
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1



HARE PRESS
1994 63HP HYDRAULIC PRESS

2



ADIGE TUBE CUTTER
ADIGE TS70 SAW WITH BUNDLE LOADER
CUTTING CAPACITY: 10/85mm,
DISC DIAMETER: 250x2mm / 275x2.5 mm

3



MARAND COIN & BURNISH MACHINE
MARAND PRECISION AUTO FEED COINING & BURNISHING MACHINE

4



MARAND COIN & BURNISH MACHINE
MARAND PRECISION AUTO FEED COINING & BURNISHING MACHINE

5

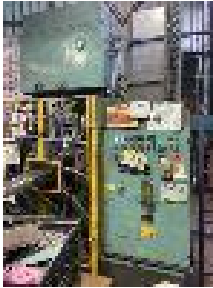
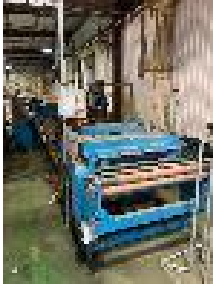





DORST PRESS 1
YEAR 1964 TPA100/3 100T MECHANICAL POWDER
COMPACTING PRESS,
BOTTOM RAM CAPACITY 20T ,
TYPE A DIE SET, ONLINE 250kg POWDER LOAD HOPPER
CAPACITY,
MAXIMUM 15 STROKES/MIN, MECHANICAL FILLING SHOE
WITH OPTION FOR CAM DELAY

6



DORST PRESS 2
YEAR 1977 TPA100/3 100T MECHANICAL POWDER
COMPACTING PRESS,
BOTTOM RAM CAPACITY 20T,
TYPE A DIE SET , ONLINE 250kg POWDER LOAD HOPPER
CAPACITY,
MAXIMUM 15 STROKES/MIN, MECHANICAL FILLING SHOE
WITH OPTION FOR CAM DELAY.

LOT	QTY	DESCRIPTION	NOTE
7			<p>DORST PRESS 3 YEAR 1987 TPA100/3 100T MECHANICAL POWDER COMPACTING PRESS, BOTTOM RAM CAPACITY 30T, TYPE A DIE SET , ONLINE 250kg POWDER LOAD HOPPER CAPACITY, EQUIPPED WITH PQC/1 CONTROLLER, MAXIMUM 18 STROKES/MIN, MECHANICAL FILLING SHOE WITH OPTION FOR CAM DELAY.</p>
8			<p>CUT TO LENGTH LINE STRAIGHTENS & CUTS SLIT COIL INTO SHEET, ADDING EMBOSS FEATURES AND/OR PERFORATIONS MORGAN GUILLOTINE.</p>
9			<p>CVA PRESS 1 50 TONNE STAMPING PRESS WITH SOUND BOOTH ENCLOSURE, INCLUDING DE-COILER AND RE-COILER</p>
10			<p>CVA PRESS 2 STAMPING PRESS WITH SOUND BOOTH ENCLOSURE, INCLUDING DE-COILER AND RE-COILER</p>
11			<p>PERF PRESS 110T STAMPING PRESS WITH SOUND BOOTH ENCLOSURE, INCLUDING DE-COILER AND RE-COILER</p>

LOT	QTY	DESCRIPTION	NOTE
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12



STEAM PLANT BOILER
 SUPERHEATED STEAM BATCHING/KETTLE PLANT -
 PROGRAMMABLE
 ALFAREL VS100 VERTICAL TUBELESS BOILER. 100kw, 750
 DPA, 460 LITRE

13



SINTERING FURNACE
 FURNACE: ELECTRICALLY HEATED PURE NITROGEN
 ATMOSPHERE WITH NO ADMIXED HYDROGEN OR METHANE
 GASSES.
 FURNACE HAS 6 EFFECTIVE ZONES
 RAPID DE-LUBE ZONE (RBO), GAS FUELLED
 PRE HEAT ZONE. ELECTRICAL POWERED
 OXIDE REDUCTION ZONE
 HIGH HEAT SINTERING ZONE, ELECTRICAL POWERED.
 CONTROLLED POST COOL SECTION
 SLOW COOL AMBIENT TEMP. ZONE
 24" MESH BELT
 300kg/HR THROUGHPUT RATE APPROX. 40,000 PARTS PER 8
 HOUR SHIFT
 RUN HOURS AS OF 21/02/2023: 50,366 hours

HIGH HEAT ADDITIONS IN 2013,
 SINTERITE 3-ZONE CERAMIC MUFFLED ELECTRICALLY
 HEATED CHAMBER
 QTY 3 75 KVA POWER TRANSFORMERS
 QTY 6 TYPE R THERMOCOUPLE ASSEMBLIES
 QTY 36 SIC HEATING ELEMENTS INSTALLED
 NEW FURNACE CONTROL PANEL (RBO + 5 ZONES)
 DIGITAL RECORDER FX 1010 8 PROCESS CHANNELS + 2
 SPARE
 FLEX COOLING CHAMBER 1550mm (L)

COOLING WATER MANIFOLD CONTROL OF 3 COOLING
 CHAMBERS